

Seam Metal Shear / up to 2,0 mm ideal for multiple seams

spiral ducting, seams, mesh & wire, etc.

3514-2

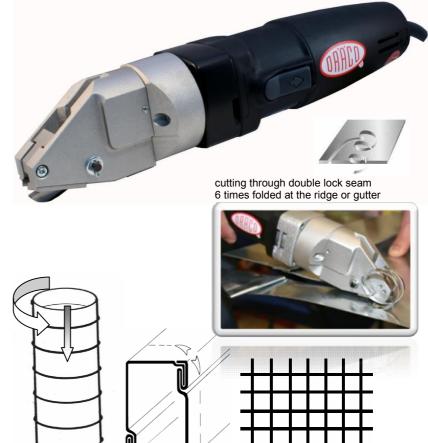
Cold and emission-free operation

Common features:

- cuts formed parts without distortion or straightening
- burr free cutting
- no finishing of the edges is required
- accurate cutting along a marked line
- single-side trimming is possible.
- working speed up to max. 5 m/min.
- cutting of U-,C- and L- profiles
- clear view to scribed line or template
- long life tool
- easy, one hand, operation
- simple and safe to use
- can cause no injury while in motion
- noise under limit regulations
- insulated and suppressed motor
- almost no maintenance necessary
- knife and jaws can be reground
- parts are standardized and interchangeable

Ideal for cutting:

- spiral-/round ducting
- transverse grooves, first folds and grooves from sheet iron
- roof & wall claddings
- roof folds
- roller shutter boxes, caps
- through 6 times folded double lock and Pittsburgh Seams
- mesh and wire
- cage construction
- sheet metal
- lead
- stainless steel
- non ferrous materials (aluminium, copper, zinc)
- painted or coated aluminium



Also available:

Spiral ducting

→ cordless, type AK 3514-2 (12 or 18 Volt)

metal-box

Pittsburgh-seam

→ pneumatic, type19/3514-2

DRÄCO Seam Metal Shear		type	3514-2
max. cutting capacity		Art.no.	61070
steel	400 N/mm ²	mm/ga.	2,0 / 14
stainless steel	600 N/mm ²	mm/ga.	1,5 / 16
stainless steel	800 N/mm ²	mm/ga.	1,3 / 18
aluminium / non ferro	250 N/mm ²	mm/ga.	3,0 / 10
duct- & Pittsburgh Seam	400 N/mm ²	mm/ga.	4 x 0,90 / 20
double lock seam	250 N/mm ²	mm/ga.	6 x 0,75 / 21
tightest radius		mm/inch	200 / 8
working speed ±		m/min	5-7
strokes		min ⁻¹	2400
motor capacity		W	500
weight		kg	2

3514-2	
spare parts	
knife serrated heavy duty	035141
set of jaws	BG35146
knife-pin set	BG35055
optional accessories	

mesh and wire



18000